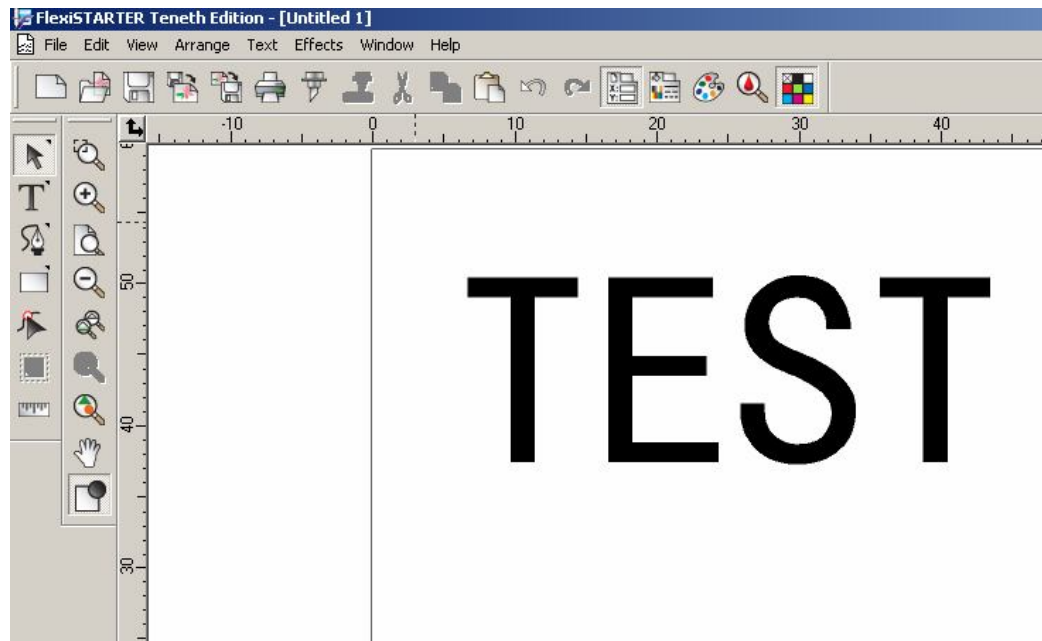

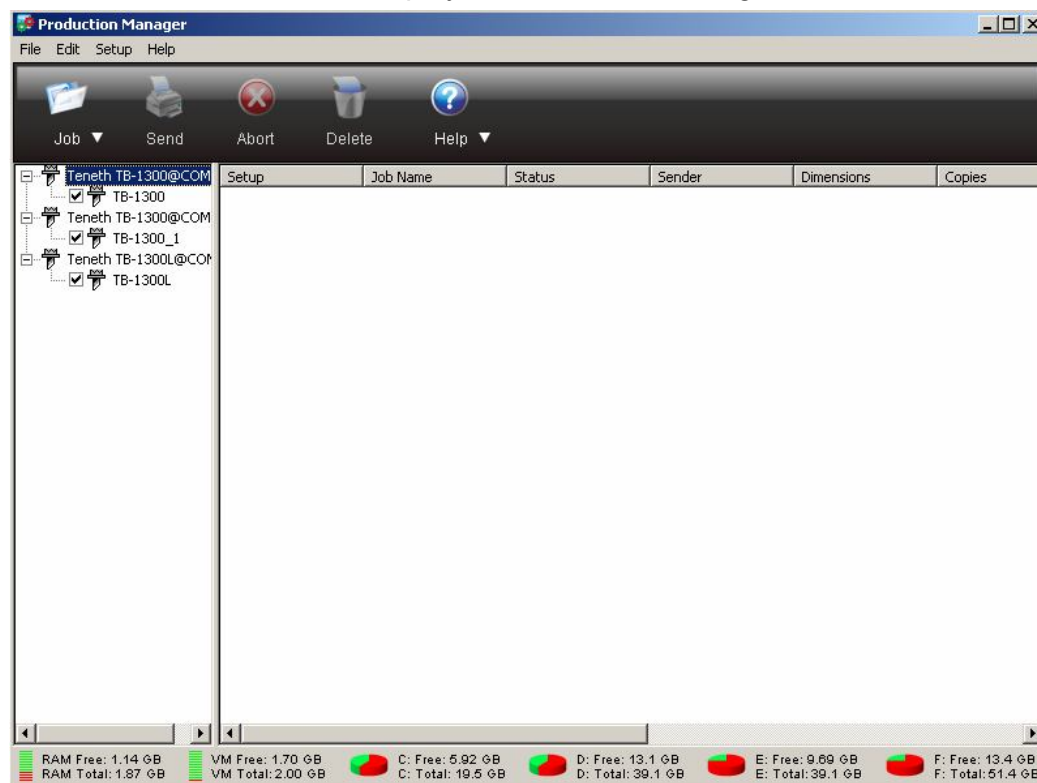


How to use WIFI with Flexi soft

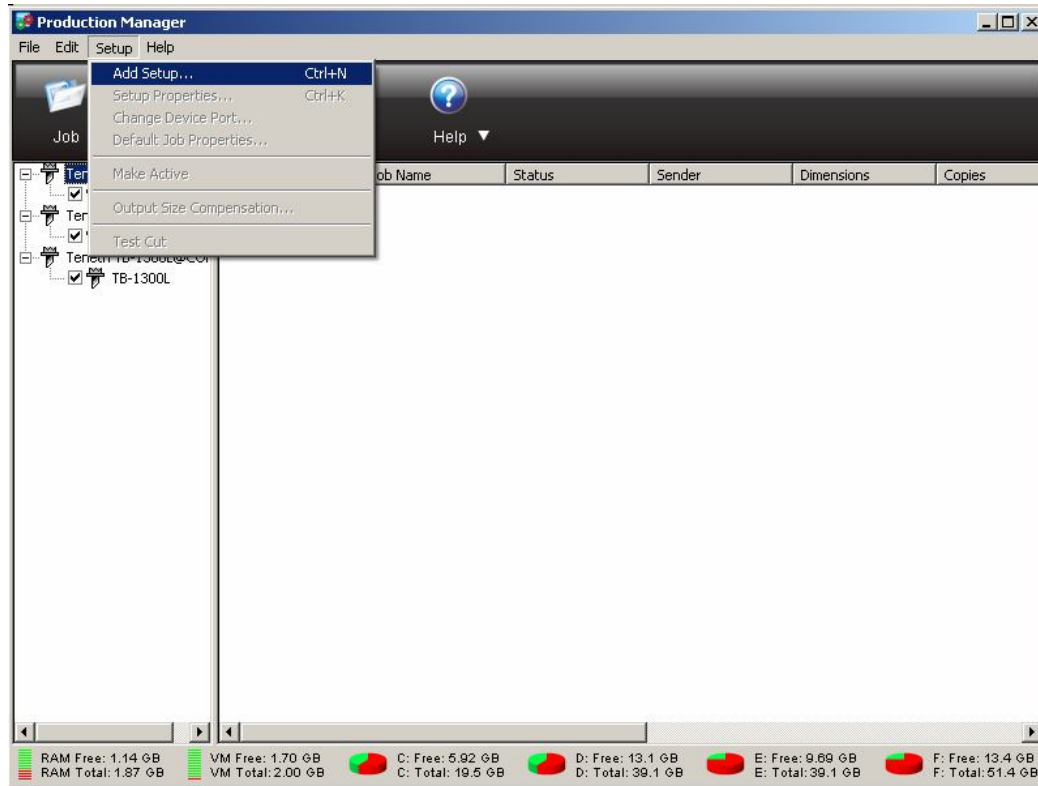
1. Run Flexi soft , finished the works as below:



2. click  , Then it will display a box below the image



- 3 click"setup" Then it will display a box below the image



4. Click “add setup...”, then as blow image

The image shows a software window titled "Add Setup" with a standard Windows-style title bar (blue background, white text, and a close button). Inside the window, there is a section titled "Choose a device" which contains two questions and corresponding dropdown menus. The first question is "What is the brand name of your vinyl cutter?" with a dropdown menu showing "Teneth". The second question is "What is the model name of your Teneth?" with a dropdown menu showing "TH-1300L". At the bottom of the window, there are three buttons: "Back", "Next", and "Cancel". The "Next" button is highlighted with a blue border, indicating it is the active or recommended action.

Add Setup

Choose a device

What is the brand name of your vinyl cutter?

Teneth

What is the model name of your Teneth?

TH-1300L

Back Next Cancel

5. After you select a company name and the corresponding model, click “NEXT”,

Add Setup [X]

What do you want to call your new setup?

TH-1300L

How is your TH-1300L connected to your computer?

COM2: [v] [Browse...]

COM2:
COM3:
FILE:
TCP/IP
DOP6:

Data bits: 8 [v]

Parity: None [v]

Stop bits: 1 [v]

Flow control: Hardware [v]

Hardwires ☐ DTR ☐ RTS ☐ DCD
☐ DSR ☒ CTS

[Back] [Finish] [Cancel]

6. choose "TCP/IP" , Then it will display a box below the image,

Add Setup

What do you want to call your new setup?

TH-1300L

How is your TH-1300L connected to your computer?

Communication

TCP/IP address: 192 . 168 . 0 . 1

Port number: 9100

OK Cancel

Stop bits: 1

Flow control: Hardware

Hardwires ☐ DTR ☐ RTS ☐ DCD
☐ DSR ☒ CTS

Back Finish Cancel

7. Input as shown above IP address and port number
, click “OK”,

Add Setup [X]

What do you want to call your new setup?

TH-1300L

How is your TH-1300L connected to your computer?

TCP/IP [v] [Browse...]

TCP/IP address: 192 . 168 . 0 . 1

Port number: 9100 [v]

[Back] [Finish] [Cancel]

8.click “FINISH”

Cut/Plot

TH-1300L@TCP/IP Job Status

Properties...

Material

47.240 x 1800.000in

119.990cm 4572.000cm

Send mode: Send now

Position

0.000cm 0.000cm

Size

13.736cm 100.000%

37.244cm ☐ Fit to media

Copies

1 0.254cm

9. choose device just now add as above "TH-1300L@TCP/IP"