
Agfa Graphics

ANAPURNA M4F Shut Down Procedure (Daily)

1. The carriage is at the Home Position (after printing)
>>> It is better to check if all the print heads are in good shape (by doing a Prime Test)
2. Turn the Lamps 'OFF'
3. Let the Lamps cool down (wait for Lamp Fans to go off)
4. Turn the Vacuum 'OFF' (Remove the media from the conveyor belt)
5. Push the Emergency Button 'IN'; the power to the engine will be cut
6. Switch the four Ink 2-way valves to 'S' position (keep the extreme right valve, the solution valve, to 'I' position)
7. Turn the Mains 'OFF'
8. Turn the Compressor & Drier 'OFF' (if applicable)

ANAPURNA M4F Shut Down Procedure (Weekly)

1. The carriage is at the Home Position (after printing)
>>> It is better to check if all the print heads are in good shape (by doing a Prime Test)
2. Turn the Lamps 'OFF'
3. Let the Lamps cool down (wait for Lamp Fans to go off)
4. Turn the Vacuum 'OFF' (Remove the media from the conveyor belt)
5. Make sure that there is plenty of Cleaning Solution in the Main Tank and an extra 1 litre bottle in stock
6. Perform a 'Head Flush' on all the print heads
 - a. Open the Home Cover
 - b. Switch the 2-way ink valves for Black & Cyan to 'S' position
 - c. Open the solution 2-way valve (to 'S' position)
 - d. Push onto the Flush button (on the rear side of the carriage) with intervals >>> 1 second ON and 4 seconds OFF >>> till you see the cleaning solution coming out of Black & Cyan print heads
 - e. Switch the 2-way ink valves for Black & Cyan back to 'I' position
 - f. Repeat the sequence a,b,c,d,e for Magenta & Yellow print heads as well
 - g. Now, switch all the four 2-way ink valves to 'S' position and press the Flush button for 1 second (cleaning all the print heads at one time)
 - h. Close the Solution 2-way valve (back to 'I' position)
 - i. Clean the residue of the cleaning solution on the print heads (just a gentle tap) and clean the base plate
 - j. Turn the Vacuum Gauge to zero
 - k. Push the Red Emergency Button
 - l. Turn the Power Switch 'OFF' (from rear side of the Anapurna)
 - m. Turn the Mains 'OFF'
 - n. Turn the Compressor & Drier 'OFF'

ANAPURNA M4F Shut Down Procedure (More than 14 days)

1. Follow "Perform a 'Head Flush' on all the print heads" procedures as discussed above in point # 5 of Weekly Shut Down Procedures (till point # k)
2. Open the Capping Cover & clean the capping station
3. Press CAPPING from the control panel; the carriage will start going up, move towards the left side (capping side) & move down on the caps
4. Push the Red Emergency Button
5. Turn the Power Switch 'OFF' (from rear side of the Anapurna)
6. Turn the Mains 'OFF'
7. Turn the Compressor & Drier 'OFF'