

## Agfa Graphics

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### ANAPURNA XL2 Shut Down Procedure (Daily)

1. The carriage is at the Home Position (after printing)
2. Turn the Lamps 'OFF'
3. Let the Lamps cool down (wait for Lamp Fans to go off)
4. Turn the Vacuum 'OFF' (Remove the media from the conveyor belt)
5. Make the carriage go to the Purge Position (Control Program : "Carriage Pos. Move")
6. Perform a 'Head Lift' operation from the Control Program (the carriage will move up)
7. Push the UV tray out
8. Put some absorbent cloth on top of the UV tray & place some rags around the purge area (to avoid ink spraying every where)
9. Close all the doors
10. **Do Not** turn the compressor or drier OFF
11. If you would like to turn the compressor OFF or Power has to be turned OFF during the night, follow the Weekly Shut Down procedure every day (consumes a lot of Flushing Solution)

### ANAPURNA XL2 Shut Down Procedure (Weekly)

12. Make sure all Print heads are working fine (by doing a Jet Test, from the Test Menu)
13. Turn the Lamps 'OFF'
14. Let the Lamps cool down (wait for Lamp Fans to go off)
15. Turn the Vacuum 'OFF' & remove the media from the table
16. Make the carriage go to the Purge Position (Control Program : "Carriage Pos. Move")
17. Push the UV tray in
18. Perform a 'Head Lift' operation from the Control Program (the carriage will move up)
19. Perform a routine White Head cleaning procedure (if white ink in use)
20. Flush all the heads (using solvent)
  - a. Turn the Solvent 2 way valve to 'S' position
  - b. Turn the Print Heads 2 way valve to 'S' position
  - c. Push the Solution Purge button (rear side of carriage)
  - d. You will see solvent coming through the print heads
  - e. Repeat till all ink is clear from the print heads
  - f. Turn the Solution 2 way valve back to 'I' position (closed)
  - g. Wipe the print heads
  - h. Leave the Ink 2 way valves to 'S' position(It is advisable to clean 2 print heads at a time)
21. Bring the Capping Plate, clean the cling wrap (if very dirty, change it)
22. Put the Capping Plate under the Head Base Plate
23. Bring the UV tray out and place something between the UV tray & the Capping Plate so that the plate should not fall down
24. Switch Off the onboard PC
25. Push the Emergency Button in, the power to the engine will be cut
26. Turn the Mains OFF (behind the engine and from the wall)
27. Close all the doors
28. Turn the Compressor & Drier 'OFF'

### ANAPURNA XL2 Shut Down Procedure (More than 5 days)

29. Follow the Weekly Shut Down Procedure (step # 11 – 27)
30. Additional thing to carry out is to do a White Ink replacement procedure
  - a. We need to make sure that there is no White Ink in the sub tank
  - b. No White Ink in the Main Tank
  - c. Fill the White tank with Flushing Solution & Purge so that White sub tank has cleaner instead of ink
  - d. Clean the print heads properly
31. The operator may need some tech support during this procedure
32. The White Ink filter has to be replaced after the break