



Maintenance Anapuma White Ink Anapuma L / XL / XL²

Urgency	Classification	Scope	
Immediately	Mandatory - safety related	All devices	###

This document replace all other white ink maintenance procedures.

It is a given fact that you need to print frequently with your white ink to prevent:

- constantly clogged nozzles
- Multiple head replacement
- Sludge building in the sub ink tank
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We strongly advice you follow the mandatory maintenance procedure below for all the engines that have white ink.

	Monday	Tuesday	Wednesday	Thursday	Friday
At start up	Printing	Purge	Printing	Purge	Printing
Before turning down	Purge	Purge	Purge	Purge	Purge

Printing

- Set temperature of the sub ink tank to 40°C and wait till correct temperature is reached
- Perform nozzle check and clean the nozzles till the nozzles are OK
- Print a file of 100% white of at least 0.16m² for the Post and Pre White print head.
For example you can use next files
 - offset_white_000
 - spot_white_000

Purge

- Leave the temperature of the sub ink tank to 25°C
- Close all colored heads ink supply valves
- Push the purge button frequently, at very short intervals
- Open all heads again
- Clean the white heads with a fiber-free cloth

When engine is not printing

- Set the temperature of the sub ink tank to 25°C
- Turn on weeping for the colors and white
- Put the head on the purge position
- Put a cloth on the spitting tray and put it to the front under the print heads