

:ANAPURNA MAINTENANCE SHEET

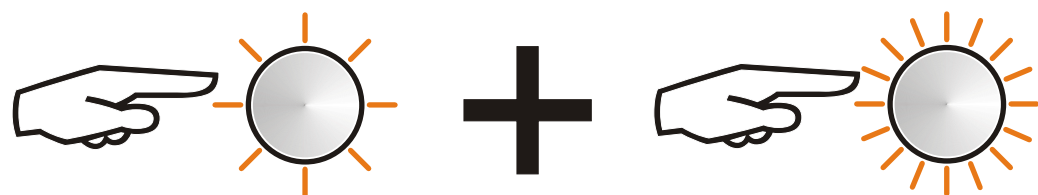
1

Small purge : multiple short pulses



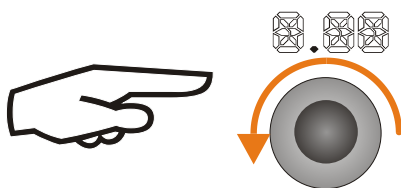
2

large purge : long pulse (2 seconds) + multiple short pulses



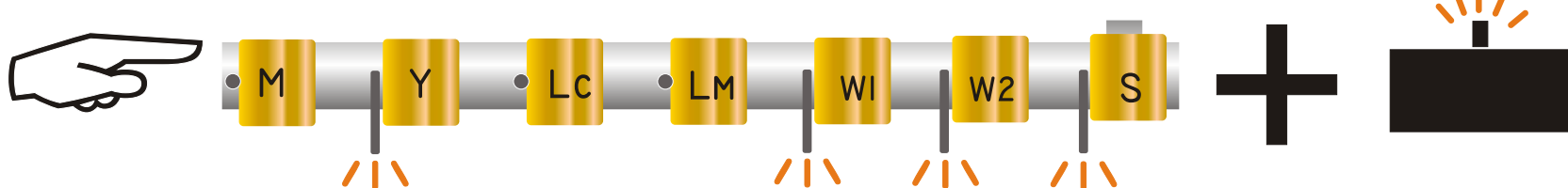
3

Manual weeping (2 minutes)



4

Flushing the heads (if 1,2 and 3 fail + end-of-week maintenance)



EXTRA PRECAUTIONS WHEN WHITE NOT IN USE

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Store ink < 24°C
White sub ink tank temp = 22 °C

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Perform **start-of-day** and **end-of-day cleaning routine**

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Flush the white heads at least once a day

