

Agfa Graphics

ANAPURNA XL Shut Down Procedure (Daily)

1. Turn the Lamps 'OFF'
2. Turn the Exhaust motors 'OFF'
3. Turn the Vacuum 'OFF' (Remove the media from the conveyor belt)
4. Move the carriage to the Purge Side (using the Control Program)
5. Make sure the Compressor & Drier are 'ON'
6. If you want to turn the compressor 'OFF', follow the Weekly Shut Down procedures

ANAPURNA XL Shut Down Procedure (Weekly)

7. Make sure all Print heads are working fine (by doing a Jet Test)
8. Turn the Lamps 'OFF'
9. Turn the Exhaust motors 'OFF'
10. Turn the Vacuum 'OFF' (Remove the media from the conveyor belt)
11. Move the carriage to the Purge Side (using the Control Program)
12. Flush all the print heads
 - a. Turn the Solvent 2 way valve to 'S' position
 - b. Turn the Print Heads 2 way valve to 'S' position
 - c. Push the Solution Purge button (rear side of carriage)
 - d. You will see solvent coming through the print heads
 - e. Repeat till all ink is clear from the print heads
 - f. Turn the Solution 2 way valve back to 'I' position (closed)
 - g. Wipe the print heads
 - h. Leave the Ink 2 way valves to 'S' position
 - i. Its better to clean 3 heads at a time
13. 'OPEN' the Capping Cover
 - a.
14. Turn all the Ink Valves to 'S', leave the extreme right-hand valve (for cleaning solution) to 'I'
15. Push the Emergency Button in, the power to the engine will be cut (the PC will still be 'ON')
16. Bring the capping cover, clean it, pour some cleaning solution on the cover and place it under the print heads
17. To close the gap between the print heads and the capping cover, turn the knob on top of the carriage manually (to bring the carriage down & seal with the capping cover)
18. Turn the PC 'OFF'
19. Turn the Mains 'OFF'
20. Turn the Compressor & Drier 'OFF'
21. Turn the Mains on the engine (Rear Side) to OFF
22. Switch all the Ink 3-way valves to 'S' position (leave the solution 3 way valve to I position)
23. Turn the Mains 'OFF'
24. Turn the Compressor & Drier 'OFF'